



# Evidence of 13 hybrid fluoroaluminates in the composition space diagram of the $\text{Al}(\text{OH})_3$ –*tren*–HF–ethanol system

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## ABSTRACT

Thirteen phases are now evidenced in the composition space diagram of the  $\text{Al}(\text{OH})_3$ –*tren*–HF–ethanol system at 190 °C. Solvothermal syntheses are performed under microwave heating. Six new organic–inorganic fluorides crystallise and their structures are determined:  $(\text{H}_3\text{O})\cdot[\text{H}_4\text{tren}]_2\cdot(\text{AlF}_6)_3\cdot 6\text{H}_2\text{O}$  (*P*-1, *Z* = 2),  $[\text{H}_3\text{tren}]_2\cdot(\text{AlF}_5(\text{H}_2\text{O}))_3\cdot 8\text{H}_2\text{O}$  (*C*2/*c*, *Z* = 8),  $[\text{H}_3\text{tren}]_4\cdot(\text{AlF}_6)_2\cdot(\text{Al}_2\text{F}_{11})\cdot(\text{F})\cdot 10\text{H}_2\text{O}$  (*P*2<sub>1</sub>/*n*, *Z* = 2),  $[\text{H}_3\text{tren}]_2\cdot(\text{Al}_4\text{F}_{18})\cdot 3.5\text{H}_2\text{O}$  (*P*6<sub>3</sub>, *Z* = 2),  $[\text{H}_3\text{tren}]_2\cdot(\text{Al}_4\text{F}_{18})$  (*P*-1, *Z* = 1), and  $[\text{H}_3\text{tren}]_4\cdot(\text{Al}_8\text{F}_{35})\cdot(\text{OH})\cdot \text{H}_2\text{O}$  (*P*-1, *Z* = 1). The existence domains are approximately located for all phases. *Tren* amine is tetraprotonated at high HF concentration, otherwise it is triprotonated. A protonated water cluster,  $\text{H}_3\text{O}^+(\text{H}_2\text{O})_6$ , appears in  $(\text{H}_3\text{O})\cdot[\text{H}_4\text{tren}]_2\cdot(\text{AlF}_6)_3\cdot 6\text{H}_2\text{O}$  while a new  $\text{Al}_4\text{F}_{18}$  unit, found in  $[\text{H}_3\text{tren}]_2\cdot(\text{Al}_4\text{F}_{18})$ , is evidenced; it results from corner and edge sharing association of four  $\text{AlF}_6$  octahedra. Finally, the structure of  $[\text{H}_3\text{tren}]_4\cdot(\text{Al}_8\text{F}_{35})\cdot(\text{OH})\cdot \text{H}_2\text{O}$  revealed the largest known fluoroaluminate polyanion, built from eight vertex sharing  $\text{AlF}_6$  octahedra,  $(\text{Al}_8\text{F}_{35})^{11-}$ .

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## 1. Introduction

Our recent work was mainly devoted to the study of the reaction of metal salts with linear or cyclic organic amines in fluoride solutions under hydro(solvo)thermal conditions. Most often, however, the dimensionality of the inorganic entities was low. This trend was confirmed in the  $\text{Al}(\text{OH})_3$ –*tren*–HF<sub>aq</sub>–EtOH system in which seven phases were evidenced: five phases were based on  $\text{AlF}_6$  units,  $[\text{H}_3\text{tren}]\cdot(\text{AlF}_6)\cdot \text{H}_2\text{O}$ ,  $[\text{H}_3\text{tren}]\cdot(\text{AlF}_6)\cdot \text{HF}$ ,  $[\text{H}_4\text{tren}]\cdot(\text{AlF}_6)\cdot(\text{F})$  [1] or condensed polyanions,  $[\text{H}_4\text{tren}]\cdot(\text{Al}_2\text{F}_{10})\cdot \text{H}_2\text{O}$  [2],  $(\text{H}_3\text{O})\cdot[\text{H}_4\text{tren}]_2\cdot(\text{Al}_7\text{F}_{30})$  [3]. The last and most condensed phases were  $[\text{H}_4\text{tren}]_2\cdot(\text{Al}_7\text{F}_{29})\cdot 2\text{H}_2\text{O}$  [3] and  $[\text{H}_4\text{tren}]_{3/2}\cdot(\text{Al}_6\text{F}_{24})\cdot 3\text{H}_2\text{O}$  [4] with a 1D architecture. It was suggested that other phases could exist and a careful examination of the system was of interest. It is now found that more than 13 phases crystallise within the studied concentration domains. In this article, we report on the stability regions of these *tren* derived fluoroaluminates and the crystal structures of six new phases are described. The evolution of the compositions of the crystallised solids with the variation of the concentration of the starting materials is discussed.

It must be noted that crystals are frequently very small and numerous attempts to grow larger crystals failed; then, the quality of the X-ray diffraction data and of the resulting refinements is not

always perfect. However, the exceptional number of phases that are found at various  $\text{Al}^{3+}$  concentrations in this  $\text{Al}(\text{OH})_3$ –*tren*–HF<sub>aq</sub>–EtOH system justifies this review article.

## 2. Results and discussion

### 2.1. Composition space diagram

The 2D composition space diagram of the  $\text{Al}(\text{OH})_3$ –*tren*–HF<sub>aq</sub>–EtOH system is established for several  $[\text{Al}^{3+}]$  concentrations (0.1, 0.5, 1 mol L<sup>-1</sup>) at 190 °C. In Fig. 1, the labels are associated with the composition of the solids and they are located at the figurative points of the starting compositions. The limits of the domains are roughly estimated. In addition to seven previously described phases, six new compounds are evidenced (Table 1).

At high amine concentrations, the solids are built up from isolated  $(\text{AlF}_6)^{3-}$  anions associated with triprotonated  $[\text{H}_3\text{tren}]^{3+}$  cations and  $\text{H}_2\text{O}$  or HF molecules. At high HF concentrations, the tetraprotonation of the *tren* amine occurs to give fluoroaluminates with condensed  $(\text{Al}_7\text{F}_{30})^{9-}$  or  $(\text{Al}_2\text{F}_{10})^{4-}$  polyanions. For  $[\text{Al}^{3+}] = 0.5$  mol L<sup>-1</sup>, both  $\text{AlF}_6$  and  $\text{Al}_2\text{F}_{11}$  units are found in  $[\text{H}_3\text{tren}]_4\cdot(\text{AlF}_6)_2\cdot(\text{Al}_2\text{F}_{11})\cdot(\text{F})\cdot 10\text{H}_2\text{O}$ .

At low amine concentration and intermediate HF content, the largest known fluoride polyanion  $(\text{Al}_8\text{F}_{35})^{11-}$  appears in  $[\text{H}_3\text{tren}]_4\cdot(\text{Al}_8\text{F}_{35})\cdot(\text{OH})\cdot \text{H}_2\text{O}$ . For a lower amine concentration, a chain-structure aluminum fluoride  $[\text{H}_4\text{tren}]_2\cdot(\text{Al}_7\text{F}_{29})\cdot 2\text{H}_2\text{O}$  crystallises. For  $[\text{Al}^{3+}] = 1$  mol L<sup>-1</sup>, two different  $\text{Al}_4\text{F}_{18}$  units are encountered in  $[\text{H}_3\text{tren}]_2\cdot(\text{Al}_4\text{F}_{18})\cdot 3.5\text{H}_2\text{O}$  and  $[\text{H}_3\text{tren}]_2\cdot(\text{Al}_4\text{F}_{18})$ .

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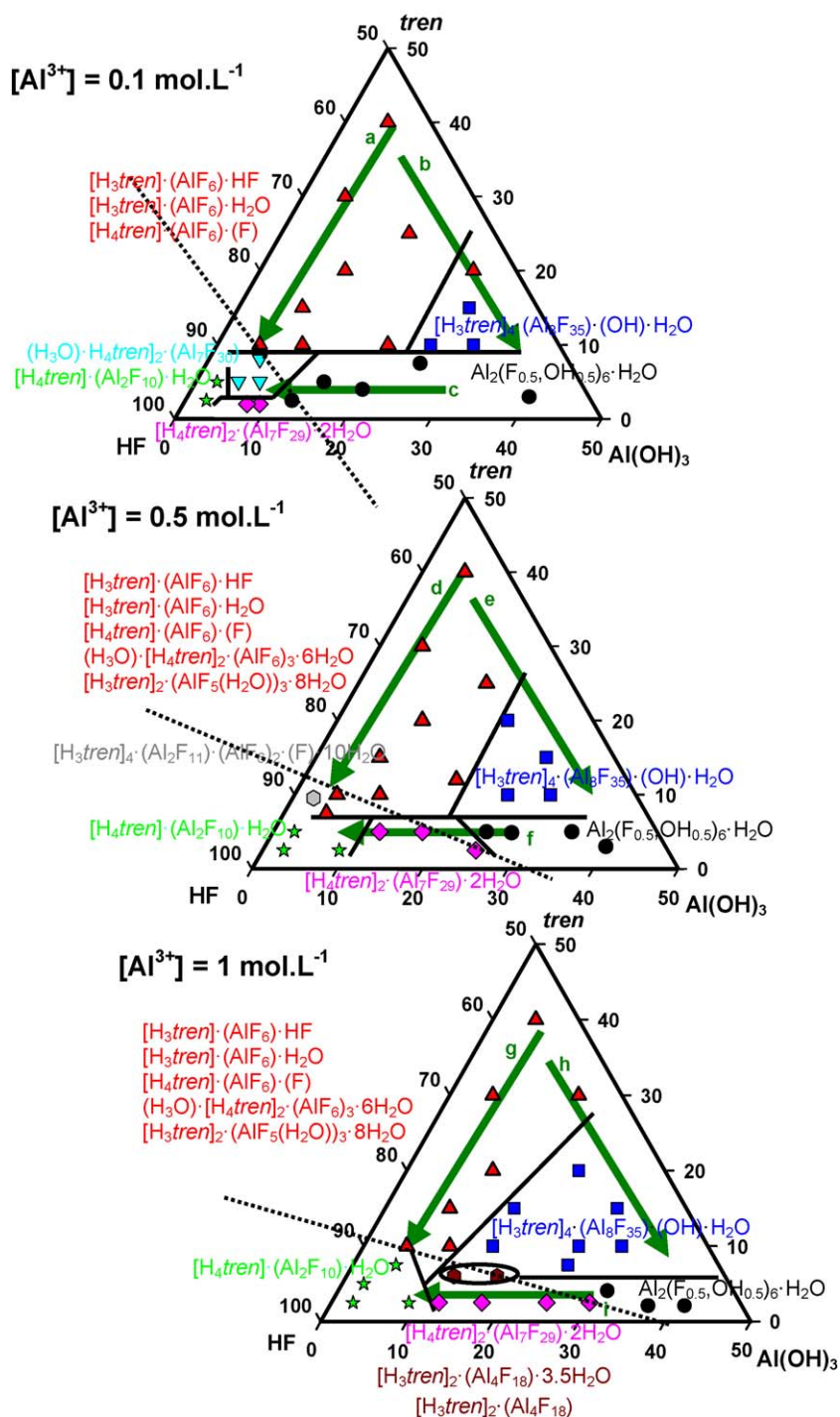


Fig. 1. Composition space representation of the  $\text{Al}(\text{OH})_3$ -tren-HF<sub>aq</sub>-EtOH system for  $[\text{Al}^{3+}] = 0.1, 0.5$  and  $1.0 \text{ mol L}^{-1}$  and  $T = 190 \text{ }^\circ\text{C}$ .

The increase of the  $[\text{HF}]/[\text{Al}^{3+}]$  ratio implies the successive crystallisation of  $[\text{H}_4\text{tren}]_2 \cdot (\text{Al}_7\text{F}_{29}) \cdot 2\text{H}_2\text{O}$  and  $[\text{H}_4\text{tren}] \cdot (\text{Al}_2\text{F}_{10}) \cdot 2\text{H}_2\text{O}$  (Fig. 1, arrows c, f, and i). Similarly, the increase of  $[\text{HF}]/[\text{tren}]$  ratio favours the tetraprotonation of amine that occurs in concentrated HF solutions (Fig. 1, arrows a, d, and g). Finally, it must be noted that the evolution of the formulations is also consistent with the variation of the  $[\text{Al}^{3+}]/[\text{tren}]$  ratio (Fig. 1, arrows b, e, and h).

## 2.2. Structural diversity

The crystalline solids of the  $\text{Al}(\text{OH})_3$ -tren-HF<sub>aq</sub>-EtOH system exhibit a very impressive structural diversity. Besides the

inorganic pyrochlore  $\text{Al}_2(\text{OH})_3\text{F}_3 \cdot \text{H}_2\text{O}$ , 13 phases are evidenced in the 2D composition space diagram. Two of these phases are built up from original polyanions,  $(\text{Al}_4\text{F}_{18})^{6-}$  in  $[\text{H}_3\text{tren}]_2 \cdot (\text{Al}_4\text{F}_{18})$  and  $(\text{Al}_8\text{F}_{35})^{11-}$  in  $[\text{H}_3\text{tren}]_4 \cdot (\text{Al}_8\text{F}_{35}) \cdot (\text{OH}) \cdot \text{H}_2\text{O}$ ; one phase,  $[\text{H}_3\text{tren}]_4 \cdot (\text{AlF}_6)_2 \cdot (\text{Al}_2\text{F}_{11}) \cdot (\text{F}) \cdot 10\text{H}_2\text{O}$ , presents simultaneously two different types of polyanions and a cluster of one  $\text{H}_3\text{O}^+$  cation surrounded by six  $\text{H}_2\text{O}$  molecules is found in  $(\text{H}_3\text{O}) \cdot [\text{H}_4\text{tren}]_2 \cdot (\text{AlF}_6)_3 \cdot 6\text{H}_2\text{O}$ .

The condensation of the  $(\text{AlF}_6)^{3-}$  anions to give larger entities can be described from the concerted elimination of one or two fluorine atoms; as a consequence, the  $\text{AlF}_6$  octahedral units can be associated by one corner ( $[\text{H}_4\text{tren}]_2 \cdot (\text{Al}_7\text{F}_{29}) \cdot 2\text{H}_2\text{O}$  [3]) or by one edge ( $[\text{H}_4\text{tren}] \cdot (\text{Al}_2\text{F}_{10}) \cdot \text{H}_2\text{O}$  [2]).

**Table 1**  
Synthesis conditions of *tren*-based fluoroaluminates.

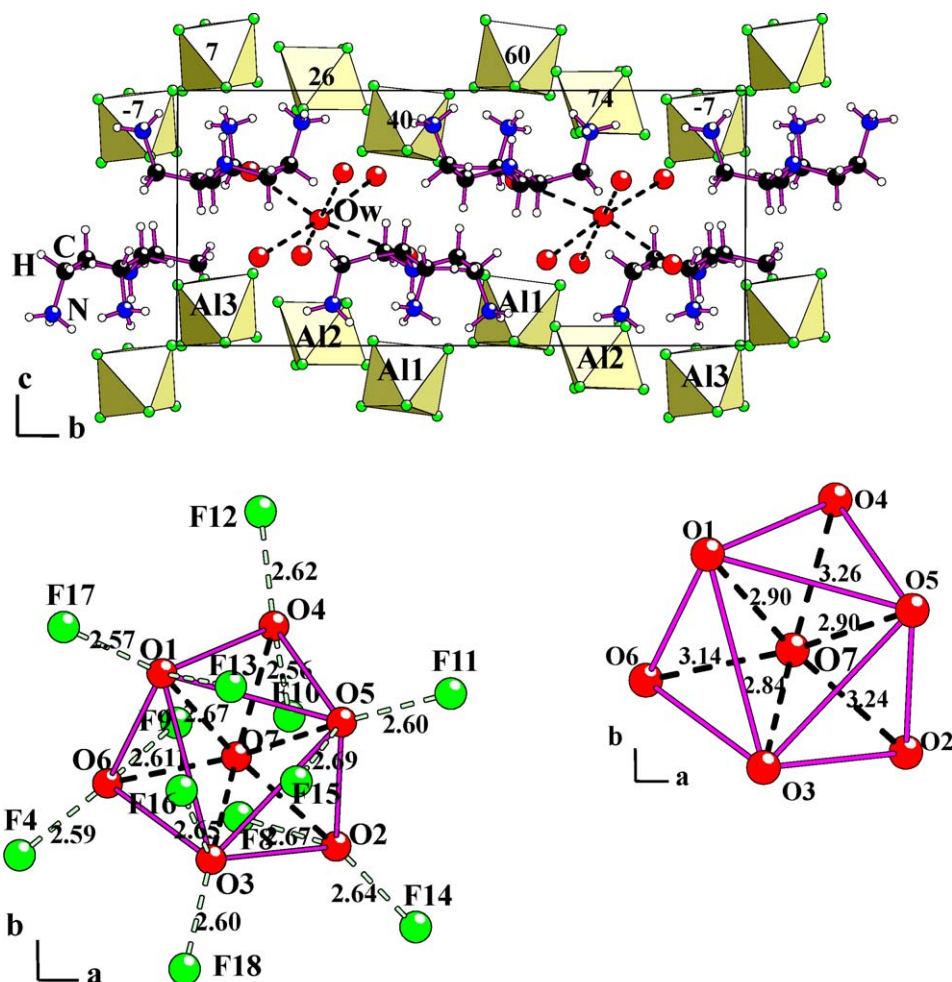
	Formulation	Inorganic (poly)anion(s)	[Al <sup>3+</sup> ] (mol L <sup>-1</sup> )	Molar ratio Al(OH) <sub>3</sub> / <i>tren</i> /HF/EtOH	Ref
I	[H <sub>3</sub> tren]·(AlF <sub>6</sub> )·H <sub>2</sub> O	(AlF <sub>6</sub> ) <sup>3-</sup>		1/2/7/170	[1]
II	[H <sub>3</sub> tren]·(AlF <sub>6</sub> )·HF			1/2/8/170	[1]
III	[H <sub>3</sub> tren]·(AlF <sub>6</sub> )·(F)			1/2/18/170	[1]
IV	(H <sub>3</sub> O)·[H <sub>4</sub> tren] <sub>2</sub> ·(AlF <sub>6</sub> ) <sub>3</sub> ·6H <sub>2</sub> O			2/30/30/170	New
V	[H <sub>3</sub> tren] <sub>2</sub> ·(AlF <sub>5</sub> (H <sub>2</sub> O)) <sub>3</sub> ·8H <sub>2</sub> O			1/0.5/5/0	New
VI	[H <sub>3</sub> tren] <sub>4</sub> ·(AlF <sub>6</sub> ) <sub>2</sub> ·(Al <sub>2</sub> F <sub>11</sub> )·(F)·10H <sub>2</sub> O	(AlF <sub>6</sub> ) <sup>3-</sup> + (Al <sub>2</sub> F <sub>11</sub> ) <sup>5-</sup>		1/0.04/0.33/340	New
VII	[H <sub>4</sub> tren]·(Al <sub>2</sub> F <sub>10</sub> )·H <sub>2</sub> O	(Al <sub>2</sub> F <sub>10</sub> ) <sup>4-</sup>		3/1/26/170	[2]
VIII	[H <sub>3</sub> tren] <sub>2</sub> ·(Al <sub>4</sub> F <sub>18</sub> )·3.5H <sub>2</sub> O	c(Al <sub>4</sub> F <sub>18</sub> ) <sup>6-</sup>		1/0.5/0.5/100	New
IX	[H <sub>3</sub> tren] <sub>2</sub> ·(Al <sub>4</sub> F <sub>18</sub> )	c <sup>+</sup> e(Al <sub>4</sub> F <sub>18</sub> ) <sup>6-</sup>		1/0.46/4.45/20	New
X	[H <sub>3</sub> tren] <sub>4</sub> ·(Al <sub>8</sub> F <sub>35</sub> )·(OH)·H <sub>2</sub> O	(Al <sub>8</sub> F <sub>35</sub> ) <sup>11-</sup>		1/0.45/1.2/40	New
XI	(H <sub>3</sub> O)·[H <sub>4</sub> tren] <sub>2</sub> ·(Al <sub>7</sub> F <sub>30</sub> )	(Al <sub>7</sub> F <sub>30</sub> ) <sup>9-</sup>		1/10/4/320 <sup>a</sup>	[3]
XII	[H <sub>4</sub> tren] <sub>2</sub> ·(Al <sub>7</sub> F <sub>29</sub> )·2H <sub>2</sub> O	(Al <sub>7</sub> F <sub>29</sub> ) <sup>8-</sup>		1/10/2/320 <sup>a</sup>	[3]
XIII	[H <sub>4</sub> tren] <sub>3/2</sub> ·(Al <sub>6</sub> F <sub>24</sub> )·2H <sub>2</sub> O	(Al <sub>6</sub> F <sub>24</sub> ) <sup>6-</sup>		4/2/40/170	[4]

<sup>a</sup> Prepared from Al<sub>2</sub>O<sub>3</sub>/HF/*tren*/EtOH.

### 2.3. (AlF<sub>6</sub>)<sup>3-</sup> anions

Five structures, built up from AlF<sub>6</sub><sup>3-</sup> anions, are evidenced. All the AlF<sub>6</sub> units are separated by [H<sub>3</sub>tren]<sup>3+</sup> or [H<sub>4</sub>tren]<sup>4+</sup> or H<sub>3</sub>O<sup>+</sup> cations and, eventually, water, HF, isolated fluoride or hydroxyl ions. Three of these phases, ([H<sub>3</sub>tren]·(AlF<sub>6</sub>)·H<sub>2</sub>O, [H<sub>3</sub>tren]·(AlF<sub>6</sub>)·HF and [H<sub>4</sub>tren]·(AlF<sub>6</sub>)·F), are isolectronic and were previously described [1].

The crystals of (H<sub>3</sub>O)·[H<sub>4</sub>tren]<sub>2</sub>·(AlF<sub>6</sub>)<sub>3</sub>·6H<sub>2</sub>O [5] are very small and the number of diffracted intensities with  $I > 2\sigma(I)$  is small as compared with the number of refined parameters. In spite of this drawback, the overall characteristics of the structure (geometry of the AlF<sub>6</sub> units and amine cations) are well defined. A very interesting feature concerns the existence of a cluster H<sub>3</sub>O<sup>+</sup>(H<sub>2</sub>O)<sub>6</sub> where one (H<sub>3</sub>O)<sup>+</sup> cation is surrounded by six water molecules located at the vertices of two opposite faces of a distorted



**Fig. 2.** [1 0 0] projection of the structure of (H<sub>3</sub>O)·[H<sub>4</sub>tren]<sub>2</sub>·(AlF<sub>6</sub>)<sub>3</sub>·6H<sub>2</sub>O (IV). Environment (bottom left) and distances (bottom right) for the cluster H<sub>3</sub>O<sup>+</sup>(H<sub>2</sub>O)<sub>6</sub>.

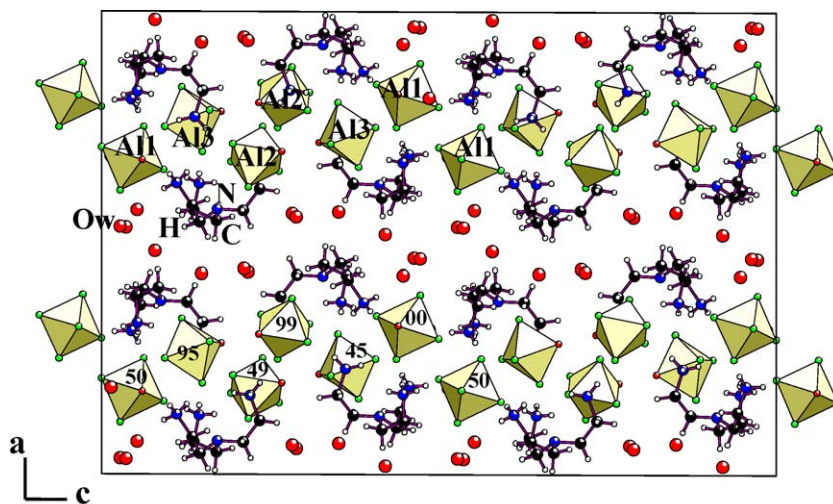


Fig. 3. [0 1 0] projection of the structure of  $[\text{H}_3\text{tren}]_2 \cdot (\text{AlF}_5(\text{H}_2\text{O}))_3 \cdot 8\text{H}_2\text{O}$  (V).

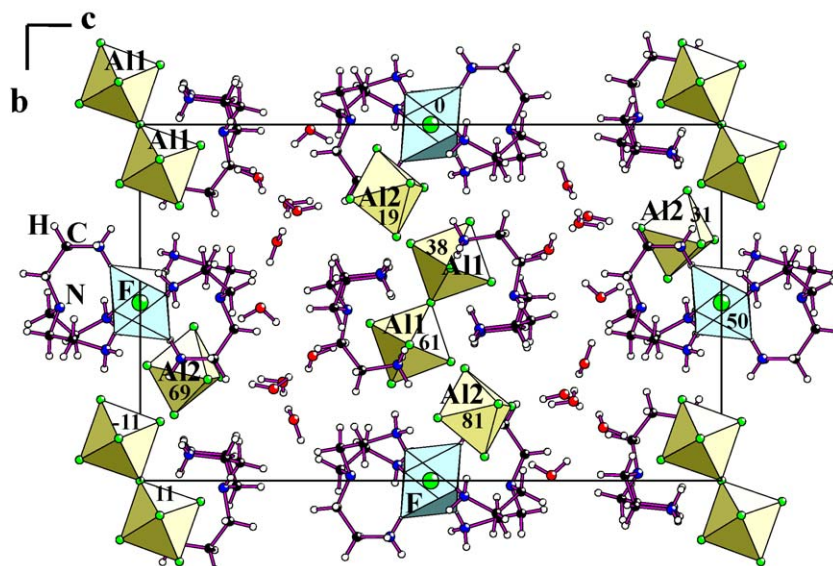
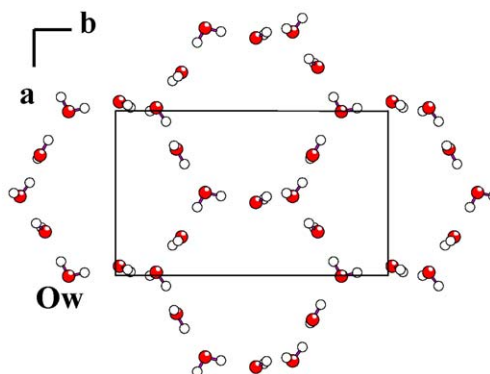


Fig. 4. Water layer at  $z \approx 1/4$  (top), “free” fluoride anion environment,  $\text{AlF}_6$  and  $\text{Al}_2\text{F}_{11}$  units in  $[\text{H}_3\text{tren}]_4 \cdot (\text{AlF}_6)_2 \cdot (\text{Al}_2\text{F}_{11}) \cdot (\text{F}) \cdot 10\text{H}_2\text{O}$  (VI) (bottom).

octahedron (Fig. 2). Two sets of distances, around 2.9 Å and 3.2 Å, result from this distortion. The cationic clusters ensure the connection of the infinite layers  $[\text{H}_4\text{tren}]_2 \cdot (\text{AlF}_6)_3$  (Fig. 2). To our knowledge, such a cluster geometry is still unknown, even in the gas phase [6]; moreover, it is not predicted theoretically [7].

Similarly to the preceding phase, the quality of the structure determination of  $[\text{H}_3\text{tren}]_2 \cdot (\text{AlF}_5(\text{H}_2\text{O}))_3 \cdot 8\text{H}_2\text{O}$  is poor. However, the characteristics of the structure are also well defined (Fig. 3) and the proposed formulation is in good agreement with the results of TGA experiments.

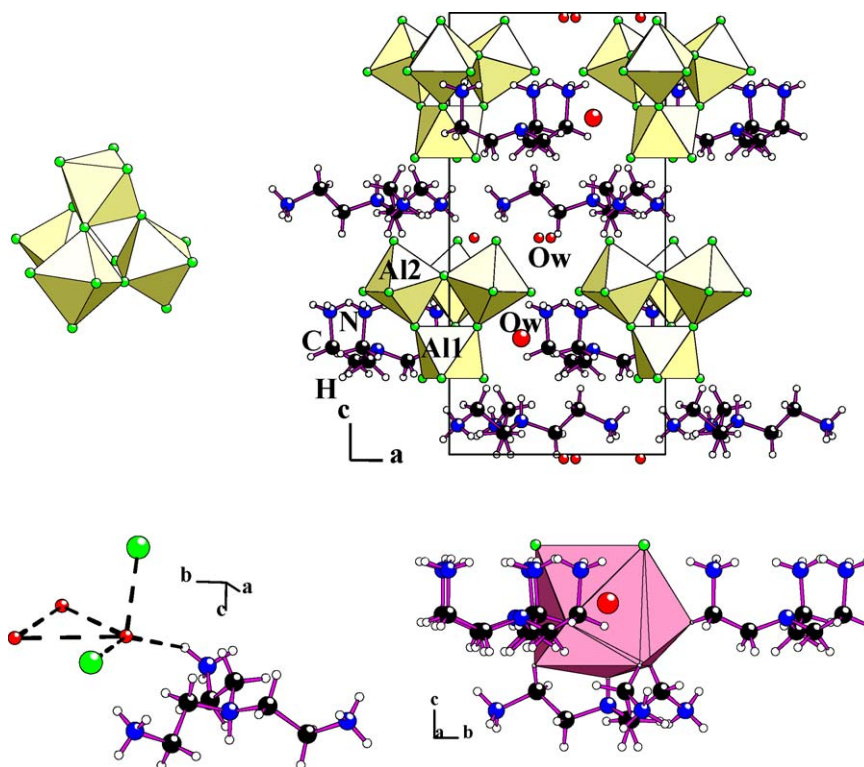


Fig. 5. Al<sub>4</sub>F<sub>18</sub> tetramer (top left) and [0 1 0] projection of the structure of [H<sub>3</sub>tren]<sub>2</sub>·(Al<sub>4</sub>F<sub>18</sub>)·3.5H<sub>2</sub>O (VIII) (top right). Environment of water molecules (bottom left and right).

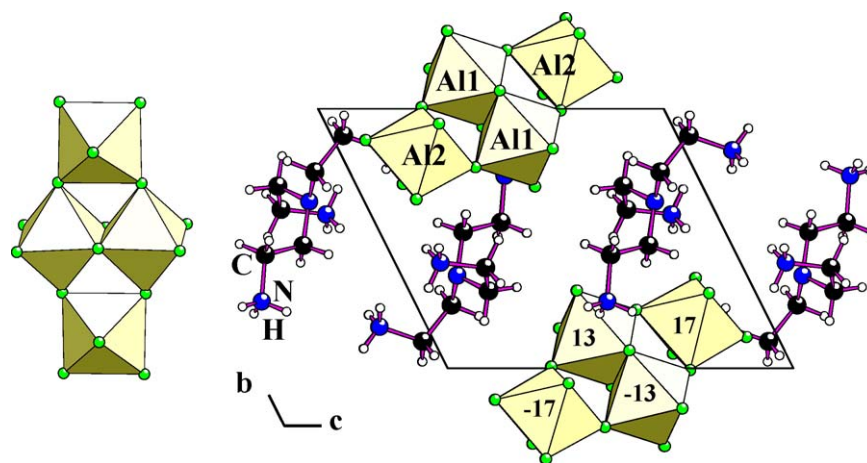


Fig. 6. Al<sub>4</sub>F<sub>18</sub> tetramer (left) and [1 0 0] projection of the structure of [H<sub>3</sub>tren]<sub>2</sub>·(Al<sub>4</sub>F<sub>18</sub>) (IX) (right).

#### 2.4. (AlF<sub>6</sub>)<sup>3-</sup> and (Al<sub>2</sub>F<sub>11</sub>)<sup>5-</sup> polyanions

Both AlF<sub>6</sub> and Al<sub>2</sub>F<sub>11</sub> units are found in [H<sub>3</sub>tren]<sub>4</sub>·(AlF<sub>6</sub>)<sub>2</sub>·(Al<sub>2</sub>F<sub>11</sub>)·(F)·10H<sub>2</sub>O. One “free” fluoride anion is octahedrally coordinated by six hydrogen atoms of NH<sub>3</sub> groups from two amine cations. H<sub>2</sub>O molecules, at  $z \approx 1/4$  and  $z \approx 3/4$ , build 12 member hexagonal rings that are inserted between neutral [H<sub>3</sub>tren]<sub>4</sub>·(AlF<sub>6</sub>)<sub>2</sub>·(Al<sub>2</sub>F<sub>11</sub>)·(F) layers (Fig. 4).

#### 2.5. (Al<sub>4</sub>F<sub>18</sub>)<sup>6-</sup> polyanions

The highly symmetrical association of four corner sharing AlF<sub>6</sub> octahedra in tetrahedral Al<sub>4</sub>F<sub>18</sub> units was previously reported in [H<sub>3</sub>dien]<sub>2</sub>·(Al<sub>4</sub>F<sub>18</sub>) [8] and (H<sub>3</sub>O)<sub>2</sub>·[Hgua]<sub>16</sub>·(Al<sub>4</sub>F<sub>18</sub>)<sub>3</sub>·H<sub>2</sub>O [9]. It is also found in [H<sub>3</sub>tren]<sub>2</sub>·(Al<sub>4</sub>F<sub>18</sub>)·3.5H<sub>2</sub>O (Fig. 5). The structure is

built up from the stacking of [H<sub>3</sub>tren]·(Al<sub>4</sub>F<sub>18</sub>)·3.5H<sub>2</sub>O and [H<sub>3</sub>tren] layers along c. Water molecules exchange different types of hydrogen bonds. Ow1 molecules are surrounded by six hydrogen atoms of –NH<sub>3</sub> groups and by three fluoride ions. Ow2 molecules have two other Ow2 neighbours, two fluoride anions and one hydrogen atom of –NH<sub>3</sub> group.

In [H<sub>3</sub>tren]<sub>2</sub>·(Al<sub>4</sub>F<sub>18</sub>), both corner and edge sharing association of AlF<sub>6</sub> octahedra occurs (Fig. 6). Both connection types were only previously reported in the 2D fluoroaluminate [C<sub>5</sub>NH<sub>6</sub>]<sub>2</sub>·(Al<sub>3</sub>F<sub>12</sub>) [10].

#### 2.6. (Al<sub>8</sub>F<sub>35</sub>)<sup>11-</sup> polyanions

In [H<sub>3</sub>tren]<sub>4</sub>·(Al<sub>8</sub>F<sub>35</sub>)·(OH)·H<sub>2</sub>O, two tetrahedral Al<sub>4</sub>F<sub>18</sub> units, linked by one corner, form the largest reported fluoride polyanion

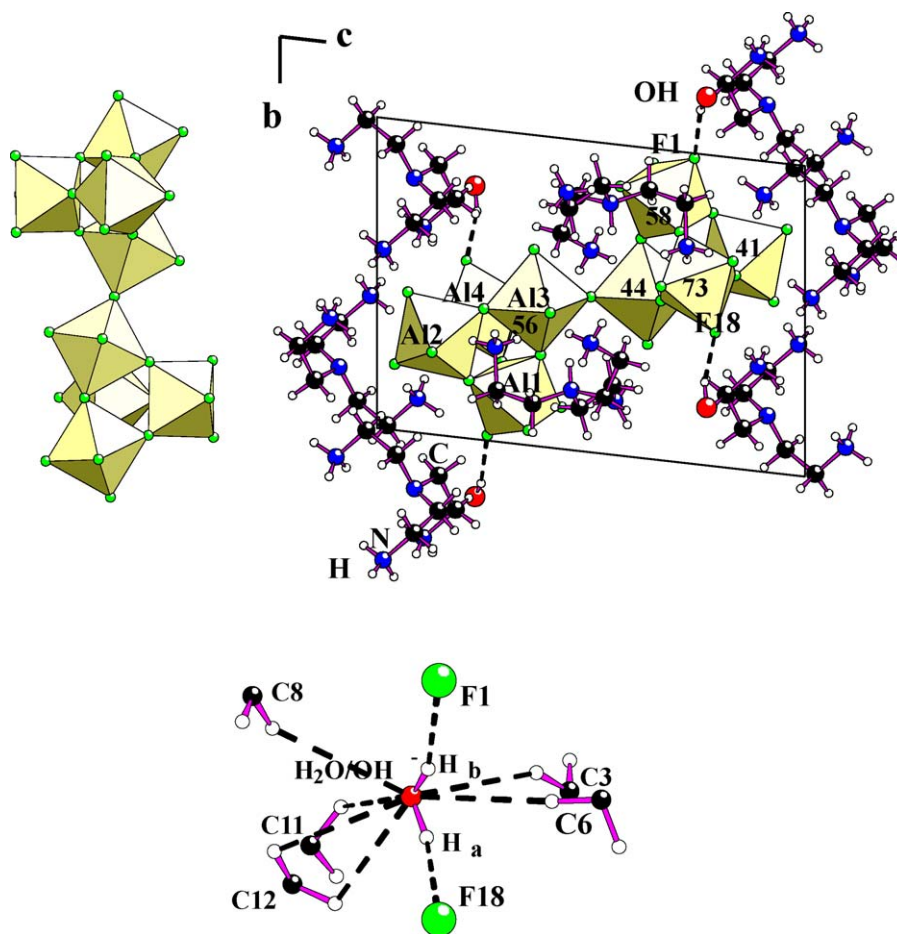


Fig. 7.  $\text{Al}_8\text{F}_{35}$  octamer (top left) and  $[1\ 0\ 0]$  projection of the structure of  $[\text{H}_3\text{tren}]_4 \cdot (\text{Al}_8\text{F}_{35}) \cdot (\text{OH}) \cdot \text{H}_2\text{O}$  (X) (top right).  $\text{H}_2\text{O}/\text{OH}^-$  environment (bottom).

Table 2

Crystallographic data of  $(\text{H}_2\text{O})[\text{H}_3\text{tren}]_2 \cdot (\text{AlF}_6)_3 \cdot 6\text{H}_2\text{O}$  (IV),  $[\text{H}_3\text{tren}]_2 \cdot (\text{AlF}_5(\text{H}_2\text{O}))_3 \cdot 8\text{H}_2\text{O}$  (V),  $[\text{H}_3\text{tren}]_4 \cdot (\text{AlF}_6)_2 \cdot (\text{Al}_2\text{F}_{11}) \cdot (\text{F}) \cdot 10\text{H}_2\text{O}$  (VI),  $[\text{H}_3\text{tren}]_2 \cdot (\text{Al}_4\text{F}_{18}) \cdot 3.5\text{H}_2\text{O}$  (VIII),  $[\text{H}_3\text{tren}]_2 \cdot (\text{Al}_4\text{F}_{18})$  (IX) and  $[\text{H}_3\text{tren}]_4 \cdot (\text{Al}_8\text{F}_{35}) \cdot (\text{OH}) \cdot \text{H}_2\text{O}$  (X).

	Compound						
	IV	V	VI	VIII	IX	X	
Formula weight ( $\text{g mol}^{-1}$ )	850.57	862.61	1341.08	811.47	748.42	1512.86	
Formula	$\text{Al}_3\text{F}_{18}\text{O}_7\text{N}_8\text{C}_{12}\text{H}_{59}$	$\text{Al}_3\text{F}_{15}\text{O}_{11}\text{N}_8\text{C}_{12}\text{H}_{64}$	$\text{Al}_4\text{F}_{24}\text{O}_{10}\text{N}_{16}\text{C}_{24}\text{H}_{104}$	$\text{Al}_4\text{F}_{18}\text{O}_{3.5}\text{N}_8\text{C}_{12}\text{H}_{49}$	$\text{Al}_4\text{F}_{18}\text{N}_8\text{C}_{12}\text{H}_{42}$	$\text{Al}_8\text{F}_{35}\text{O}_2\text{N}_{16}\text{C}_{24}\text{H}_{87}$	
Crystal system	Triclinic	Monoclinic	Monoclinic	Hexagonal	Triclinic	Triclinic	
Space group	$P\bar{1}$	$C2/c$	$P2_1/n$	$P6_3$	$P\bar{1}$	$P\bar{1}$	
$a$ (Å)	10.742(5)	24.409(1)	8.6539(7)	10.114(4)	7.360(2)	10.027(2)	
$b$ (Å)	18.733(8)	8.6059(4)	14.311(2)	10.114(4)	9.866(2)	10.347(2)	
$c$ (Å)	8.436(4)	35.672(2)	23.424(7)	17.908(4)	10.996(3)	14.408(3)	
$\alpha$ (°)	89.78(6)				112.52(2)	83.05(2)	
$\beta$ (°)	90.86(4)	90.221(1)	90.23(1)		95.15(2)	82.90(2)	
$\gamma$ (°)	90.36(6)				111.13(2)	85.71(1)	
$V$ (Å <sup>3</sup> ), $Z$	1697.3(2), 2	7493.34(6), 8	2900.9(1), 2	1586.4(1), 2	663(1), 1	1470(5), 1	
$\mu$ ( $\text{mm}^{-1}$ )	0.25	0.23	0.21	0.29	0.32	0.29	
$\rho_{\text{calc}}$ ( $\text{g cm}^{-3}$ )	1.665	1.530	1.536	1.699	1.874	1.710	
$2\theta$ range (°)	2–45	2–60	2–60	2–60	2–60	2–55	
Refl. meas/uni/ $(I > 2\sigma(I))$	4430/4430/1428	51959/9835/3724	8782/8460/5536	2845/2743/2102	3857/3857/2605	13795/6747/3487	
Refined parameters	305	439	393	142	195	399	
$R_1/wR_2$	0.132/0.412	0.149/0.373	0.071/0.221	0.066/0.175	0.049/0.131	0.079/0.221	
Goodness of fit	0.977	1.458	1.023	1.034	1.085	1.042	
$\Delta\rho_{\text{min}}/\Delta\rho_{\text{max}}$ ( $\text{e Å}^{-3}$ )	−0.77/0.61	−0.66/3.22	−0.53/1.37	−0.87/0.77	−0.59/0.49	−0.73/1.58	

Crystallographic data for the structures have been deposited with the Cambridge Crystallographic Data Center, CCDC Nos 732068 (IV), 732067 (V), 732069 (VI), 732065 (VIII), 732064 (IX) and 732066 (X). Copies of data can be obtained, free of charge, on application to the Director, CCDC, 12 Union Road, Cambridge CB2 1EZ, UK (fax: +44 1223 336033 or e-mail: deposit@ccdc.cam.ac.uk).

$(\text{Al}_8\text{F}_{35})^{11-}$  (Fig. 7). A disorder between one hydroxide anion and one water molecule, weakly hydrogen bonded with two fluoride ions and six hydrogen atoms of  $-\text{CH}_2$  groups, can be noted in this structure.

### 3. Conclusion

Thirteen phases are now characterised in the  $\text{Al}(\text{OH})_3$ -*tren*-HF-ethanol system at 190 °C under microwave heating. The structures of six new phases are determined; a new cluster  $\text{H}_3\text{O}^+(\text{H}_2\text{O})_6$  is evidenced together with a very large unknown inorganic polyanion  $(\text{Al}_8\text{F}_{35})^{11-}$ . It must be also noted that more than five other phases are identified but their formulations are not yet well defined. To this impressive number of phases in one chemical system, crystalline intermediates, resulting from the thermal decomposition of the preceding phases, must be added.

### 4. Experimental

All phases were synthesized from a mixture of  $\text{Al}(\text{OH})_3$  (Merk), tris-(2-aminoethyl)amine (Aldrich), hydrofluoric acid solution (40% HF, Prolabo) and ethanol. The solvothermal reaction was performed at 190 °C in a microwave oven during 1 h and the solid products were washed with ethanol and dried at room temperature. X-ray data were collected on a SIEMENS AED2 four-circle

diffractometer (graphite monochromator  $\text{Mo K}\alpha$  ( $\lambda = 0.71069 \text{ \AA}$ )) at room temperature using  $\omega/2\theta$  scans. The structure solutions were found by direct methods (TREF option) and extended by Fourier maps and subsequent refinements (SHELXS-86 and SHELXL-97 programs [11,12]). All non-hydrogen atoms were refined anisotropically whereas hydrogen atoms of amine were geometrically constrained (HFIX option); O–H distances of water molecules were fixed using DFIX option. Details of the structure determinations are given in Table 2.

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